

	DESIGN	RF	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	CHECK	契	APPROVED	DRAWING NO. REV. E	
	Ø	H	H	D2174 SHEET 1 OF 2	
	DATE	DATE		TITLE SCALE	
,	06.09.25			WEB ASSEMBLY 1:3	
	Α		95.10.25	NEW ISSUE	
	В		96.01.18	RE-DRAWN	
	С		00.09.11	UPDATE FINISH SPEC.	
	D		04.06.03	RE-DESIGN	
	Е		06.09.25	INC 4 HOLES TO Ø0.172; CHG HARDWARE	

WEB ASSEMBLY

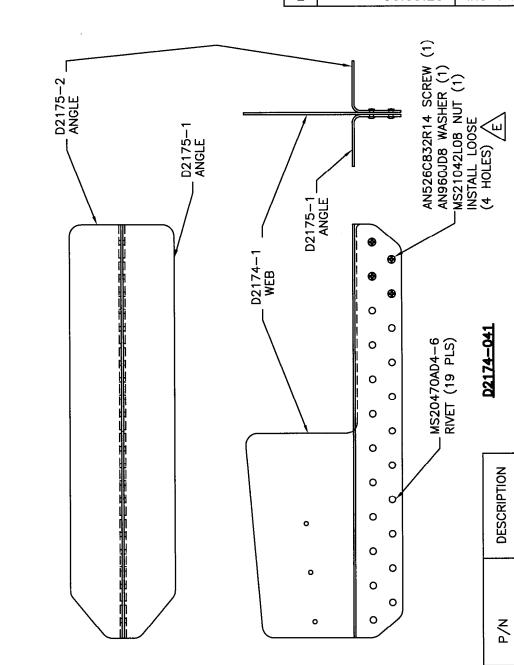
D2174-04

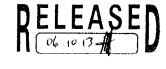
-041

ANGLE ANGLE

WEB

D2174-1 D2175-2 D2175-1





4	MS21042L08	NUT
19	MS20470AD4-6 RIVET	RIVET

WASHER SCREW

AN526C832R14

4 4

AN960JD8

IDENTIFY WITH P/N D2174-041 USING FIND POINT PERMANENT INK MARKER.

FINISH: POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

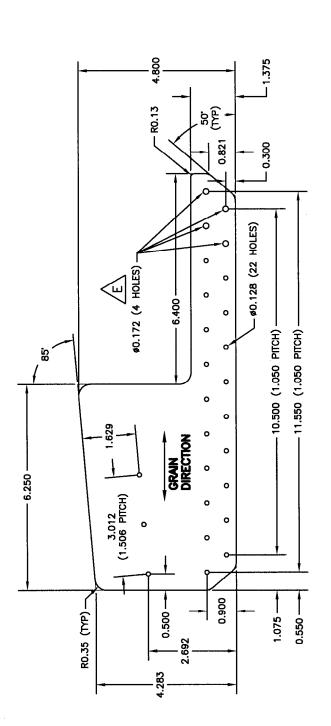
Copyright © 1995 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DESIGN RF	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. E
PH	#	D2174	SHEET 2 OF 2
DATE		TITLE	SCALE
06.09.25		WEB	1:3





MATERIAL: 2024-T3 SHEET (QQ-A-200/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED BREAK ALL SHARP EDGES 0.005 TO 0.010

ALL DIMENSION ARE IN INCHES

<u>3648</u>